1. PRODUCT NAME
PANGO SEALANT

2. MANUFACTURER
Stego® Industries, LLC
216 Avenida Fabricante, Suite 101
San Clemente, CA 92672
Sales, Technical Assistance
Ph: (877) 464-7834
contact@stegoindustries.com
stegoindustries.com

3. PRODUCT DESCRIPTION
USES: Pango Sealant is designed to be used as a physical barrier to subterranean termites in conjunction with Pango® Wrap, Pango Claw®, and Pango® Sealant Form. Pango Sealant can be used as an alternate to detail patches for penetrations in Pango Wrap.

COMPOSITION: Pango Sealant is a two-component, 100% solids, semi-rigid epoxy sealant.

SIZE: Pango Sealant comes in a 4-gallon kit size: Two 1-gallon cans of Part A (Resin) and two 1-gallon cans of Part B (Hardener).

COVERAGE: 96ft² @ 60-mils per kit [4 gallons of product].

4. TECHNICAL DATA

<table>
<thead>
<tr>
<th>PROPERTY</th>
<th>TEST</th>
<th>RESULTS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mix Ratio (A:B by volume)</td>
<td></td>
<td>1:1</td>
</tr>
<tr>
<td>Mixed Viscosity</td>
<td></td>
<td>4,000 - 7,000 cp</td>
</tr>
<tr>
<td>Gel Time (100 g)</td>
<td></td>
<td>50-60 mins</td>
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<tr>
<td>Pot Life (full unit)</td>
<td></td>
<td>30-45 mins</td>
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<tr>
<td>Tack Free Time</td>
<td></td>
<td>5-6 hours</td>
</tr>
<tr>
<td>Shore A Hardness</td>
<td>ASTM D2240</td>
<td>80-90</td>
</tr>
<tr>
<td>Tensile Strength</td>
<td>ASTM D638</td>
<td>800 psi</td>
</tr>
<tr>
<td>Tensile Elongation %</td>
<td>ASTM D638</td>
<td>95-105%</td>
</tr>
<tr>
<td>Water Vapor Permeance</td>
<td>ASTM F1249</td>
<td>0.015 perms @ 60-mils</td>
</tr>
</tbody>
</table>

Note: perm unit = grains/(ft²*hr*in-Hg)
All data are typical values obtained under laboratory conditions. Expect reasonable variation under field conditions.

5. INSTALLATION

PREPARATION:
• A test application simulating the project environment should always be done prior to final usage of Pango Sealant.
• All surfaces should be dry and free of loose materials, oils, and other contaminants. The surfaces should be cleaned in the same fashion as the test surface in order to ensure proper application.
• Pango Sealant can be applied by pouring, brush, roller or bulk caulking gun at various spread rates. Optimum ambient temperature is between 50-90°F during application. Note: Cure times are affected by ambient and surface temperatures. Temperatures of 40°F and lower can slow cure times. Temperatures of 90°F and higher will speed up cured times and reduce working time.

Continued...
Note – legal notice on page 2.
5. INSTALLATION  Continued...

PREPARATION  Continued...
- Mix the following with a drill and mixing paddle [Note: If using a drill mixer, use a low speed [not to exceed 300 rpm] to prevent air entrapment]:
  - Premix Part A and Part B separately. Combine 1 part by volume of Part A to 1 part by volume of Part B and mix thoroughly. Do not thin. Scrape the side and bottom of the mixing container to assure uniform and complete mixing. Mix for 2-3 minutes. Do not aerate mix.

PENETRATIONS:
- To repair around multiple or large penetrations in Pango Wrap, cut a hole in Pango Wrap that minimizes the void space between the edge of the outermost penetrations and the edge of Pango Wrap.
- Install Pango Claw within one inch of the edge of the wrap, following its contour as best as possible, being careful not to overlap Pango Claw onto itself.
- Install Pango Sealant Form along the outer edge of Pango Claw without overlapping its textured surface.
- Pour Pango Sealant completely inside of the Pango Sealant Form to create a seal around the encompassed penetrations.
- If the void space between Pango Wrap and the penetrations is not minimized and/or the base course allows for too much drainage of the sealant, a second application of Pango Sealant may be needed after the first application has cured.

Review Pango Wrap’s complete installation instructions prior to installation.

6. AVAILABILITY & COST

Pango Sealant is available through our network of building supply distributors. For current cost information, contact your local Pango distributor or Stego Industries’ Sales Representative.

7. WARRANTY

Stego Industries, LLC believes to the best of its knowledge, that specifications and recommendations herein are accurate and reliable. However, since site conditions are not within its control, Stego Industries does not guarantee results from the use of the information provided herein. Stego Industries, LLC does offer a limited warranty on Pango Wrap. Please see stegoindustries.com/legal

8. MAINTENANCE

Store locked up in a dry and temperate area.

9. TECHNICAL SERVICES

Technical advice, custom CAD drawings, and additional information can be obtained by contacting Stego Industries or by visiting the website.

Email: contact@stegoindustries.com
Contact Number: (877) 464-7834
Website: stegoindustries.com

10. FILING SYSTEMS: stegoindustries.com